



**Analysis Date:** 24-09-2025 **Re-test Date:** 24-09-2028

### **SITAGLIPTIN 2-DESFLUORO IMPURITY**

# **Identification**

Chemical Name : (3R)-3-Amino-4-(3,4-difluorophenyl)-1-(3-(trifluoromethyl)-5,6-dihydro-

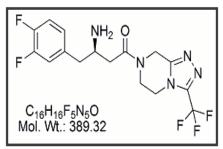
[1,2,4]triazolo[4,3-a]pyrazin-7(8H)-yl)butan-1-one

**CAT No** : ALL-S03518

**CAS No** : 486459-88-5

Molecular Formula : C16H16F5N5O

**Molecular Weight** : 389.3



## **Analytical Information**

Batch Code : ALL-S03518 HPLC Purity : 99.11%

**Solubility** : USP Diluent / EP Diluent (MEOH) **Potency** : 98.36%

**Appearance of Product**: Off White Solid Mass: Confirm

**Long Term Storage** : -20°C **IR Analysis** : Confirm

Weight Loss By TGA : 0.275% 1HNMR : Confirm

**Residue Of Ignition** : 0.476%

## **Additional Information**

**%Potency** = [100 - (Weight Loss By TGA % + Residue Of Ignition %) × Chromatographic Purity%]/100 =

 $[100 - (0.275 + 0.476) \times 99.11]/100 = 98.36\%$ 

**Recommendation**: Released

	Department	Name	Signature
Prepared and Reviewed by	Analytical	Mr.Vipul khadase	
		Jr. Executive	
Approved By	QA&QC	Dr. Ashish Keche	
		Director QA&QC	

**Attachment**: HPLC, Mass, 1H NMR, IR, TGA

**Shipping Condition** : All Product are stable to be shipped at room temperature, unless otherwise specified

#### **Corporate Office**